## data sheet

## elcometer

### **Elcometer 270 Pinhole Detectors**



Elcometer 270 Pinhole Detector

#### At a glance:

Simple, accurate and very versatile pinhole detector

Wide range of accessories available to meet all your pinhole detection requirements

Automatic gauge calibration check and low battery indicator The Elcometer 270 range utilises the wet sponge technique and has been designed to set a new standard for wet sponge detectors - namely, a high quality, low voltage detector with similar accessories to a high voltage spark tester.

- Supplied ready to use
- Automatic voltage calibration & sensitivity checks
- Low Battery indicator
- Visual and audio alarms
- Integral and separate wand functionality
- A wide range of fully interchangeable wand accessories
- Three model variants single, dual or triple voltages
- Easy release snag proof cables
  - Large standard sponge
- Optional Inspector's Kit available containing a range of accessories

Pinhole & Porosity Detection

Premature corrosion of a substrate is usually due to the failure of the coating. A major cause of failure is the presence of flaws in the finished coating. Collectively referred to as a coating's porosity the main types of flaw are described below:

Runs & Sags: The wet coating moves under gravity leaving a thin dry film.

Cissing: Occurs when a coating does not re-flow to cover the voids generated by air bubbles being released from the surface of a coating.

Cratering: Occurs when the substrate is wet or if the coating has poor flow characteristics, thus creating voids in the coating.

Pinholes: Caused either by air entrapment which is then released from the surface, or by the entrapment of particulates (dust, sand, etc.) which do not stay in

place.

Over Coating: If too much coating is applied to a substrate, as the coating cures it can crack from internal stresses of the coating.

Under Coating: Areas are not coated, or the coating flows away from particular edges, corners of a substrate and welds. Furthermore over a rough surface profile, insufficient coating may leave the profile's peaks exposed.

# Can be used in accordance with: ASTM 3894.2 ASTM D 5162-A ASTM G6 ASTM G62-A BS 7793-2 ISO 8289 A ISO 14654 NACE RP 0188 NACE SP 0188 NACE TM0384

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TECHNICAL SPECIFICATION				
Part Number	D2703	D2702	D2704	
Voltage	9V and 90V	67.5V	9V, 67.5V & 90V	
Maximum Measurement Range	500µm (20mils)	500µm (20mils)	500µm (20mils)	
Sensitivity	9V: 90kΩ ±5% 90V: 400kΩ ±5%	67.5V: 125kΩ ±5%	9V:         90kΩ ±5%           67.5V:         125 kΩ ±5%           90V:         400 kΩ ±5%	
Battery Life (continuous use)	9V:Up to 200 hours90V:Up to 80 hours	67.5V: Up to 100 hours	9V:         Up to 200 hours           67.5V:         Up to 100 hours           90V:         Up to 80 hours	
Battery Type	3 x AA (LR 1600) 1.5V Alkaline (NiMH rechargeable batteries can also be used, battery life will be reduced by up to 75%)			
Accuracy of Setting	±5%			
Dimensions	Without Wand:         210 x 42 x 37mm (8.3 x 1.7 x 1.5")			
	Standard Wand:	175mm (6.9") Long – including sponge		
	Flat Sponge:	150 x 60 x 25mm (6 x 2.4 x 1") approximately		
Weight	610g (21oz) – including wand, cable and batteries			
Packing List	Elcometer 270 Pinhole Detector, standard wand and sponge, 4m (13' 2") return lead with crocodile clip, 3 x AA batteries and operating instructions			

SPARES & ACCESSORIES				
Part Number	Description			
T27016960	P P	Roller Wand & Sponge		
T27018051		Spare Roller Sponge Set with Washer & Clip		
T27016867		Standard Wand with Flat Sponge		
T27018050		Pack of 3 Rectangular Sponges, 150 x 60 x 25mm (6 x 2.3 x 1")		
T27018024	T	Wetting Agent, 50ml (1.7fl oz)		
T27016999		Separate Wand Adaptor with Belt Clip		
T27016998	1/.	Telescopic Handle with Belt Clip – Extends to 1m (39")		

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T27016965		Extension Piece, 420mm (16.5")
T99916996	20	Signal Return Cable and Storage Drum 10m (394")
T27018191		Inspector's Kit complete with: Separate wand handle & lead, roller wand, 10m (394") signal return cable, extension piece (x2), telescopic extension, belt clip, wetting agent, flat sponge, roller sponge and AA batteries (x3) Please note that the kit does not include the main instrument, simply add the model required to your order.
T27018025	1	Inspector's Kit - Empty

#### **Related Products**



Elcometer 266

#### Elcometer 266 DC Holiday Detector:

The Elcometer 266 DC Holiday Detector provides accurate detection of pinholes, flaws, inclusions, thin spots and bubbles in a coating.



to detect pits, holes, flaws etc in coatings.



Elcometer 236



Elcometer 260

www.elcometer.com

#### Elcometer 260 Surefire<sup>®</sup> Fluorescenator UV **Pinhole Flashlight:**

Designed to provide a quick, low cost method of testing coatings for pinholes.

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